

DIY Bolt On Window Kit Instructions

Contents:

- Clear Window (Size determined by Kit)
- Black Edge Dressing Piece
- Mounting Bolts w/ Nuts (qty determined by kit size)

Read instructions entirely before starting!

1. First remember to keep mod area as clean as possible at all times to reduce marring and scratching of window panel and dressing.
2. Position the clear window in the location you want on the face side of the panel. Next clamp the panel down firmly!
3. Drill out all the mounting holes in the window piece being extra careful to not drill the actual window.
4. Remove the window piece and replace with the dressing piece making sure to match up all mount holes! Tape down the dressing piece once you have it lined up perfectly. Masking tape works best for this as it will not leave a residue on the panel after removal.
5. Trace the inside of the dressing piece with a pencil. This is going to get cut out of the panel so slips and added marks will not be a concern as long as they are inside the dressing piece
6. Next remove the dressing piece. You will see an outline of where the dressing piece will show on the panel. Now you will want to place masking tape about 1/8th of an inch around the line mark. We recommend you use at least 2" tape depending on what tool your using to cut the panel. This tape line that is now approximately 1/8" larger than your marks is going to be your cut line. (this distance can be changed to your liking but keep in mind the mount holes are there already and going past them will be detrimental to mounting the window for obvious reasons)
7. Cut out the inside of your tape markings being extra careful to not scratch or damage the outsides of the tape mark. We tape the entire panel outside the tape marks to ensure no scuffing ect.
8. After the cut is complete remove the tape and remove the burrs from the cut line with a file as needed.
9. Remove the paper protective sheen from both clear window and dressing piece. Clean both dressing piece and clear window panel with glass cleaner. Keep in mind any lint or smears on the dressing piece will be locked in once the clear window is installed.
10. Place the dressing piece on the face side of the panel with the clear window piece on top. Make sure all mount lines are aligned and install bolts with nuts to lock in place!
11. This should conclude the installation process for the DIY kit. If you have further questions don't hesitate to contact us with questions.