



Window Kit Installation Guide

Window Kit Installation Instructions Acrylic Window – 1/8 inch thick, 2.5 inch radius corners.

Tools required

- Phillips Head Screw Driver for fan screws
- Washer- provided by FrozenCPU.com
- Window- provided by FrozenCPU.com
- Gasket Molding and Locking Strip - provided by FrozenCPU.com
- Pencil- not provided
- Plastic knife or paper clip- not provided
- A dremel, jigsaw or other tool that can handle cutting thin sheet metal.

NOTE: FrozenCPU.com is not responsible for damage to your case during installation. We ask that you take your time as a window installation is not a quick and simple process. Remember the molding is thick rubber and will hide any imperfections that arise during the cutting process. You have "some" room for error, close to 1/8" can be hidden.

- 1) Remove the side / top panel of your case.
- 2) Lay our window on the case flat where you envision the window to be installed. **DO NOT REMOVE THE PAPER BACKING OF THE WINDOW YET.** Measure sides to ensure the window is centered. Next clamp the window in place.
- 3) To draw the outline of the window, use the metal washer that was provided with the kit and place the tip of your pencil in the middle portion of the washer. Put the washer on the case so that it is butt up next to the window and then trace around the window. You may want to tape the window down to the case so that it does not move during this process.
- 4) After this outline is drawn lift the window off the case, remove any tape if used to secure window while tracing.
- 5) What you should be looking at now is an outline of the cut.
- 6) NOTE: The gap that you are cutting is obviously bigger than the window so it can accommodate the molding and window for a snug fit.

7) At this point, your template is drawn and the fun begins! Use your dremel tool, jigsaw or similar tool and begin to slowly cut neatly around the line that you have drawn. Again, you do have "some" room for error here but dont go crazy.

****Please use protective eyewear and earwear during Step 7!****

8) Once completed you can use a file and debur off any sharp edges from the cutting process that still remain on the panel. Once filed and deburred, you can start installing the window.

9) There is a trick to getting the window on, and here it is. Stretch the molding to fit the window. The smallest gap in the molding is to accommodate the edge of your case. It's the thinnest gap on the molding. You will see a ¼ inch thick gap in the molding m that is to accommodate the window itself. Then you will see a triangular gap in the molding and this is for the locking strip to close the molding and make the window snug and free from a looseness or vibration.

10) On to installing. Place rubber gasket molding along the window that you just cut in your case using our washer and your cutting tool. Work the gasket around the inside of the cases edge until you have secured the gasket around its edge. NOTE: You may need to trim some of the gasket to length with some scissors. Please leave extra length on the molding as you do not want it to short. Once the gasket is around the cases window edge, take your window and angle in one side of the window into the ¼ inch gap that is for the plastic window. Now push the rest of the window in slowly, working it around to get it snug. Use some spray silicone to work with the rubber if you need to.

11) Once the window is in, you need to put the locking strip in. The locking strip is attached to the window molding already and simply needs to be snapped in place. This is the piece that will tighten the ¼ inch gap where the window is sitting making the window tight and snug. NOTE: To work the locking strip in, use a plastic knife or a paperclip to separate the molding a little while pushing the locking strip down low into the groove. The locking strip should be low in the groove. Continue this process, working it in slowly. It will eventually go in. Again, use some spray silicone to work with the rubber if needed. Lots of Windex also works as well.

12) If the window has fan mounts, use a phillips head to mount the fans and grills by lining up the holes with the fan and grills. Lay the window down on a table for this process to be easy. Place the fan underneath the window and the grill on top of the window. Tighten screws gently. DO NOT OVERTIGHTEN!

13) Armor all is a great agent to rub along the molding to bring out a shine!

14) Put your side panel back on case and enjoy.